

# WeldFil

Art. No.: 34 160



## Applications

- High levels of smoke and dust
- Training centres and robotic welding lines
- Laser, plasma and flame cutting systems
- Can be installed outdoors
- Welding and grinding shops

## Benefits

- Contamination-free dust collection due to compressed air fixation of dust collection containers
- Uninterrupted continuous operation due to automatic differential pressure-controlled filter cleaning
- Little noise emission due to a low noise level
- Expandable due to simple modular construction
- Considerable energy cost savings by using the automatic extraction volume control
- Convenient operation due to intelligent control via touch screen with diagnostic system
- Flexible integration of the control system into third-party systems such as cutting equipment due to potential-free contacts
- Best health protection for employees by use of KemTex® ePTFE cartridges with surface filtration

## Properties

- Automatic filter cleaning, pressure-controlled
- Control via touch screen
- KemTex® ePTFE filter cartridges
- Dust collection container with pneumatic lifting device
- Modular design
- Automatic extraction volume control (optional)

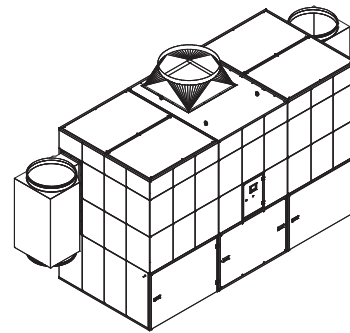
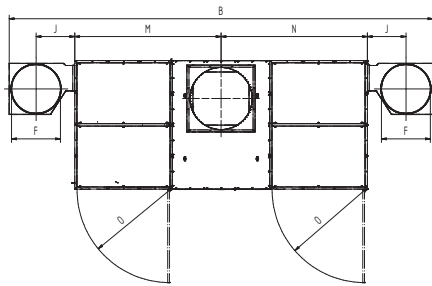
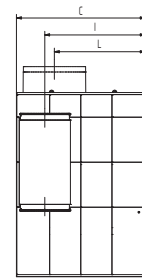
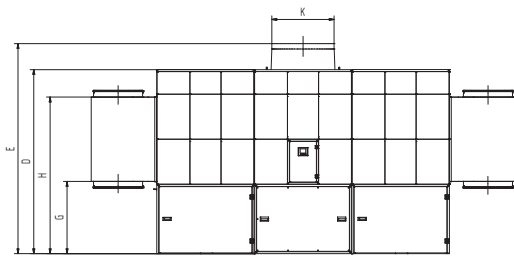
## Accessories

- Automatic dust disposal - DustEvac
- Automatic extraction volume control
- External On/Off
- Fleet management, remote maintenance and pre-noise maintenance using autarkic networking via mobile radio to the KEMPER cloud
- Spark separator – SparkTrap
- Weatherproof housing for outdoor installation



## Technical Data

<b>Filter</b>	
Filter stages	1
Filter method	Cleanable filter
Filter cleaning method	Rotating nozzle
Filter surface	20 m <sup>2</sup>
Number filter elements	11
Filter surface total	220 m <sup>2</sup>
Type of filter	Filter cartridge
Filter material	ePTFE membrane
Filter efficiency	> 99.99 %
Dust classification	M
<b>Basic data</b>	
Extraction capacity	11000 - 15840 m <sup>3</sup> /h
Vacuum	2330 - 1600 Pa
Weight	2280 kg
Motor power	11 kW
Power supply	3 x 400 V / 50 Hz
Rated current	20.6 A
Noise level	65 dB(A)
<b>Additional information</b>	
Fan type	Radial fan, belt driven
Compressed air supply	5 - 6 bar
Air outlet	710 mm
Air intake	2 x 560 mm
Capacity Dust collection container	2 x 192 l



## Technical Data

### Dimensions

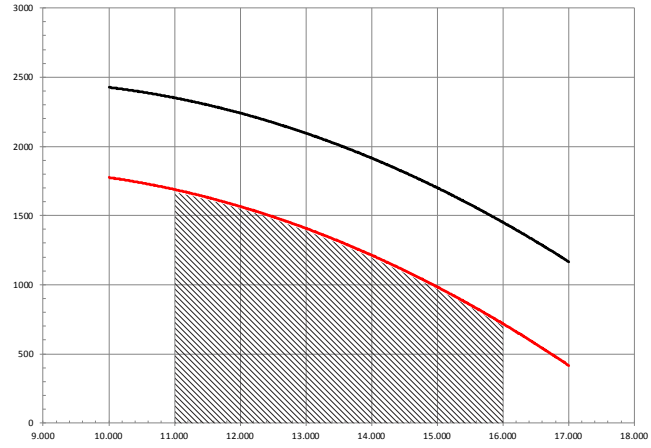
B	5639 mm
C	1864 mm
D	2670 mm
E	3020 mm
F	560 mm
G	1047 mm
H	2271 mm
I	1524 mm
J	400 mm
K	710 mm
L	1341 mm
M	2119.5 mm
N	2119.5 mm
O	1347 mm

The shown transition pieces are optional

# Pressure-volume graph

- Fan characteristic curve
- Working pressure increase
- ▨ Recommended Use

$$\frac{\Delta P_{s\ stat.}}{Pa}$$



$$\vec{v} / m^3/h$$