# WeldFil



# **Applications**

- · High levels of smoke and dust
- · Training centres and robotic welding lines
- · Laser, plasma and flame cutting systems
- · Can be installed outdoors
- · Welding and grinding shops

#### **Benefits**

- Contamination-free dust collection due to compressed air fixation of dust collection containers
- Uninterrupted continuous operation due to automatic differential pressure-controlled filter cleaning
- · Little noise emission due to a low noise level
- · Expandable due to simple modular construction
- Considerable energy cost savings by using the automatic extraction volume control
- Convenient operation due to intelligent control via touch screen with diagnostic system
- Flexible integration of the control system into thirdparty systems such as cutting equipment due to potential-free contacts
- Best health protection for employees by use of KemTex® ePTFE cartridges with surface filtration



### **Properties**

- · Automatic filter cleaning, pressure-controlled
- · Control via touch screen
- · KemTex® ePTFE filter cartridges
- Dust collection container with pneumatic lifting device
- Modular design
- · Automatic extraction volume control (optional)

#### **Accessories**

- · Automatic extraction volume control
- · External On/Off
- Fleet management, remote maintenance and prenoise maintenance using autarkic networking via mobile radio to the KEMPER cloud
- Spark separator SparkTrap
- · Weatherproof housing for outdoor installation

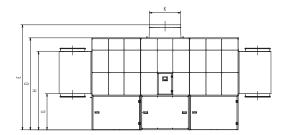


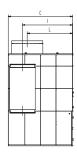


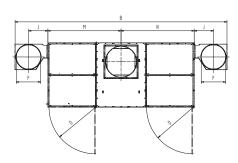
# **Technical Data**

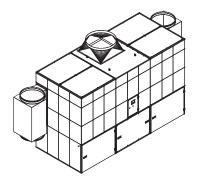
Filter	
Filter stages	1
Filter method	Cleanable filter
Filter cleaning method	Rotating nozzle
Filter surface	20 m²
Number filter elements	11
Filter surface total	220 m²
Type of filter	Filter cartridge
Filter material	ePTFE membrane
Filter efficiency	> 99.99 %
Dust classification	М
Basic data	
Max. fan performance	22000 m³/h
Extraction capacity	11000 - 15840 m³/h
Vacuum	2330 - 1600 Pa
Weight	2280 kg
Motor power	11 kW
Power supply	3 x 400 V / 50 Hz
Rated current	20.6 A
Noise level	65 dB(A)
Additional information	
Fan type	Radial fan, belt driven
Compressed air supply	5 - 6 bar
Air outlet	710 mm
Air intake	2 x 560 mm
Capacity Dust collection container	2 x 192 l











# **Technical Data**

Dimensions	
В	5639 mm
С	1864 mm
D	2670 mm
Е	3020 mm
F	560 mm
G	1047 mm
Н	2271 mm
I	1524 mm
J	400 mm
K	710 mm
L	1341 mm
М	2119.5 mm
N	2119.5 mm
0	1347 mm

The shown transition pieces are optional



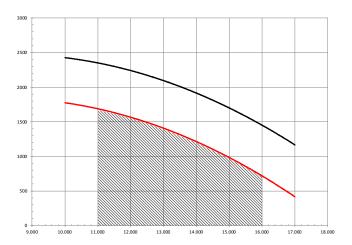
# Pressure-volume graph

Fan characteristic curve

Working pressure increase

Recommended Use

 $\frac{\Delta P_{s \, tat.}}{Pa}$ 



 $\overrightarrow{v}/m^3/h$ 

