# WeldFil

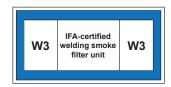


## **Applications**

- · High levels of smoke and dust
- · Training centres and robotic welding lines
- · Laser, plasma and flame cutting systems
- · Can be installed outdoors
- · Welding and grinding shops

#### **Benefits**

- Contamination-free dust collection due to compressed air fixation of dust collection containers
- Uninterrupted continuous operation due to automatic differential pressure-controlled filter cleaning
- · Little noise emission due to a low noise level
- · Expandable due to simple modular construction
- Considerable energy cost savings by using the automatic extraction volume control
- Convenient operation due to intelligent control via touch screen with diagnostic system
- Flexible integration of the control system into thirdparty systems such as cutting equipment due to potential-free contacts
- Best health protection for employees by use of KemTex® ePTFE cartridges with surface filtration



#### **Properties**

- · Automatic filter cleaning, pressure-controlled
- · Control via touch screen
- · KemTex® ePTFE filter cartridges
- Dust collection container with pneumatic lifting device
- Modular design
- · Automatic extraction volume control (optional)

#### **Accessories**

- · Automatic extraction volume control
- · External On/Off
- Fleet management, remote maintenance and prenoise maintenance using autarkic networking via mobile radio to the KEMPER cloud
- Spark separator SparkTrap
- · Weatherproof housing for outdoor installation

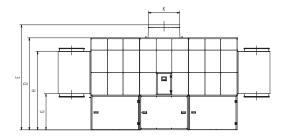


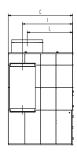


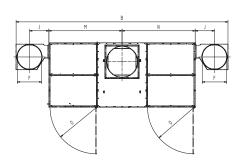
## **Technical Data**

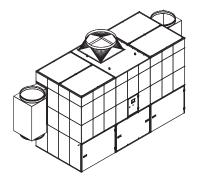
Filter	
Filter stages	1
Filter method	Cleanable filter
Filter cleaning method	Rotating nozzle
Filter surface	20 m <sup>2</sup>
Number filter elements	15
Filter surface total	300 m <sup>2</sup>
Type of filter	Filter cartridge
Filter material	ePTFE membrane
Filter efficiency	> 99.99 %
Dust classification	М
Basic data	
Max. fan performance	30000 m³/h
Extraction capacity	15000 - 21600 m³/h
Vacuum	2550 - 1800 Pa
Weight	2360 kg
Motor power	18.5 kW
Power supply	3 x 400 V / 50 Hz
Rated current	32.5 A
Noise level	65 dB(A)
Additional information	
Fan type	Radial fan, belt driven
Compressed air supply	5 - 6 bar
Air outlet	800 mm
Air intake	2 x 560 mm
Capacity Dust collection container	2 x 192 l











### **Technical Data**

Dimensions	
В	5639 mm
С	1864 mm
D	2670 mm
E	3070 mm
F	560 mm
G	1047 mm
Н	2271 mm
1	1524 mm
J	400 mm
K	800 mm
L	1314 mm
М	2119.5 mm
N	2119.5 mm
0	1347 mm

The shown transition pieces are optional



## Pressure-volume graph

Fan characteristic curve

Working pressure increase

Recommended Use



 $\overrightarrow{v}/m^3/h$ 

